Each

Dart Aerospace Ltd. Wednesday, 16/07/2008 8:55:57 AM Julie Lecocq User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : HEATER SUPPORT : 40554 **Job Number Estimate Number** : 13460 : D2288 P.O. Number **Part Number** : 16/07/2008 S.O. No. : : D2288 REV B This Issue **Drawing Number** Prsht Rev. : NC **Project Number** : B : // : SMALL /MED FAB First Issue Type **Drawing Revision** Material **Previous Run Due Date** : 04/08/2008 Qty: 6 Um: Written By Checked & Approved By : Est rev a new issue EC verifier:DD Comment 08.07.16 **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: M6061T6S063 6061-T6 .063 Sheet 1.0 1.9845 sf(s) Comment: Qty.: 0.3308 sf(s)/Unit Total: M6061-T6 0.063 Sheet batch: 108 379 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2288 B 8-7-17 Dwg Rev: \_\_\_\_\_\_\_ Prog Rev: B 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 H88-7-17 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING 1 PACKAGING RESOURCE # 5.0

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:\_

## **Dart Aerospace Ltd**

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:
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	T	Description of NC		Corrective Action Section B	Verification	Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
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NOTE: Date & initial all entries

Date: User:

Wednesday, 16/07/2008 8:55:57 AM

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

Job Number: 40554

Part Number: D2288

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

08/01/18 H U 38,57.18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



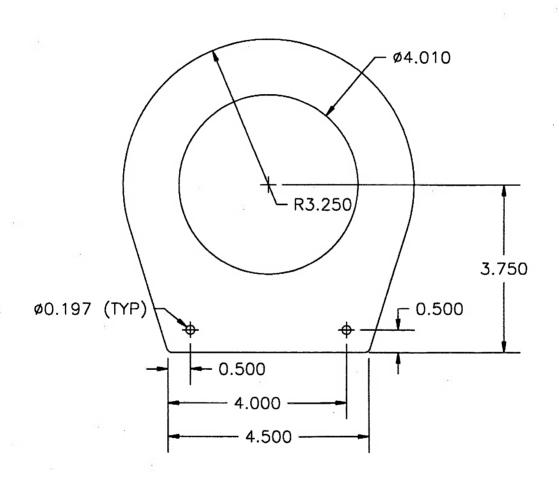
## **Dart Aerospace Ltd**

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W/O:			WC	ORK ORDER CHANGES	3				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:					
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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NOTE: Date & initial all entries



PREPARED  B. Williams		DART AERO ACCE	SSORIES INC IRPORT, CANADA
CHECKED	APPROVED		REV. B
130		D2288	SHEET 1 OF 1
DATE		TITLE	SCALE
Oct. 25, 1	994	HEATER SUPPORT	1:2



MATERIAL: 5052-H34 0.062 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER,
NO. 125

-DAR7-AEROSPACE LTD	Work Order:	40554
Description: HEATER Support	Part Number:	88660
Inspection Dwg: D >>> Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measu	red by:	kB	Audited by:		Prototype Approval:	n/ .
	Date:	9-7-17	Date:	08/2/12	Date:	4
Rev	Date	Change			Revised	by Approved
Δ		New Issue			KJ/JFW	

